

Date: Monday, 10/30/2006 4:17:15 PM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|----------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : HANDLE |
| Job Number | : 29242 | | |
| Estimate Number | : 10508 | | |
| P.O. Number | : <i>N/A</i> | Part Number | : D2419 |
| This Issue | : 10/30/2006 S.O. No. : <i>N/A</i> | Drawing Number | : D2419 REV. A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : <i>N/A</i> Type : SMALL / MED FAB | Drawing Revision | : A |
| Previous Run | : 28282 | Material | : <i>N/A</i> |
| Written By | : _____ | Due Date | : 11/6/2006 |
| Checked & Approved By | : <i>JA 061031</i> | Qty: | 4 Um: Each |
| Comment | : Est: A 00.02.14 New Issue EC/JB | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|---------|-------------------|
| 1.0 | 4025674 | Black Nylon Strap |
|-----|---------|-------------------|



Comment: Qty.: 0.0833 f(s)/Unit Total: 0.3332 f(s)

Black Nylon Strap

Material: Nylon Web (Black) 1.00" x 0.06" thick

(40-2567-4)

Batch: *m19079**mf. 06-11-16 (4)*

| | | |
|-----|-------------|-------------------------------|
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length using hot knife as per Dwg D2419

mf. 06-11-21 (4)

| | | |
|-----|-----|-------------------|
| 3.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

12/06/11/21 (4)

| | | |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 44**LB 06/11/22 (4)*

| | | |
|-----|------|------------------------------|
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



Comment: FINAL INSPECTION/W/O RELEASE

12/06/11/22 (4)

Job Completion

*c 12/06/11/22*

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 06/11/20
 QA: N/C Closed: _____ Date: _____

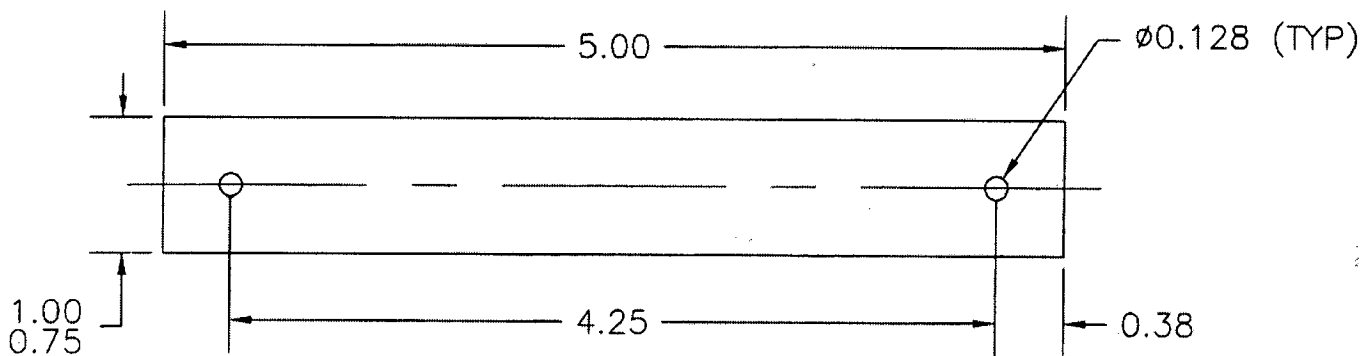
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|------------------------|-------------------------|---|------------------------|
| DESIGN RF | DRAWN BY LP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED [Signature] | APPROVED [Signature] | DRAWING NO. D2419 | REV. A SHEET 1 OF 1 |
| DATE 00.01.21 | | TITLE HANDLE (WEB) | SCALE 1:1 |
| A | 00.01.21 | NEW ISSUE | |

RELEASED
00.02.03 DS



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29242